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Bedava Sta4cad V13 Full Indir Torrent. The latest release of 13. X full (X = 1, 6) is this combination. In the. Download Sta4cad V13 Demo.. Download Sta4cad V13 Full.1. Field of the Invention The present invention relates to a display device, and more particularly, to a liquid crystal display device which performs an improved shading by an end portion of a display screen, and a method for manufacturing the same. 2. Discussion of the Related Art Liquid crystal display devices have an advantage in which they are light and thin, and have good performance, but they also have a shortcoming in that their visibility is inferior to that of a CRT display. Recently, as the liquid crystal display device is developed as a device for watching moving pictures, it is required to have the capability to express colors, so that more efforts have been made to improve the visibility of the liquid crystal display device. The visibility of the liquid crystal display device depends upon how much a viewer sees information displayed on the screen of the liquid crystal display device, and this visibility relates to how much light is incident on the eye of a viewer. The visibility of the liquid crystal display device is degraded because the incident light is absorbed by the liquid crystal display device. To avoid this, the liquid crystal display device has been proposed with a structure in which light is guided by a light guiding plate and then incident on the eye of a viewer, so that the light efficiency is improved. It has been proposed in Korean Patent Publication Nos. 97-11806 and 97-11810, published on Jul. 17, 1997, and Sept. 16, 1997 respectively, that a light guiding plate is provided to directly guide light from a light source to a liquid crystal display device, thereby improving the light efficiency and the visibility of the liquid crystal display device. However, such a light guiding plate has a structure in which light is guided by the light guiding plate at a very small angle. This causes a problem in that the light enters the human eye, and the images formed on the eye become dark. This becomes more serious in a case where the screen of the liquid crystal display device is large. More specifically, in the light guiding plate used for a direct viewing-type liquid crystal display device, light incident on an end portion of the screen of the liquid crystal display device is reflected by a surface of the light guiding plate and guided to the eye of a viewer, so that

